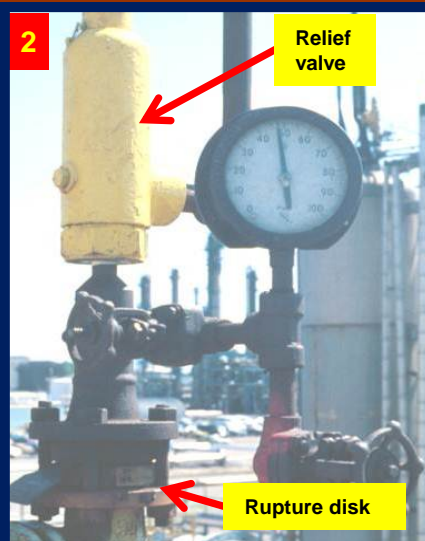


Can you find the safety problem?

November 2012

We are finishing our celebration of 10 years of the *Process Safety Beacon* with a "Find the Problem" contest. Look at the pictures in this *Beacon* and identify as many hazardous situations (problems) as you can. There is at least one unique safety problem in Pictures 1 through 6, and Picture 7 has more than 10 (identify at least 6 to qualify as a contest winner). Not all are "process hazards" – you will find things like tripping hazards. We will select three winners at random from correct responses, and winners will receive a free CCPS book of their choice, subject to availability. Responses must be received by Midnight US Eastern Time on Nov. 30, 2012 to be eligible for the prizes.

Complete rules, and a form to submit answers, can be found at <http://www.aiche.org/ccps/beaconcontest>. Our answers will appear in the January 2013 *Beacon*. You will also be asked to participate in a short survey to help us understand how the *Beacon* is being used, so we can better serve our readers. We realize that some of the pictures are small in this *Beacon*, so you will also find bigger pictures on line at the contest web address.



Always be alert and look for hazardous situations!