



United States Department of Agriculture  
Research, Education, and Economics

# Switchgrass for ethanol and lipid production

- Field based ethanol yields from established SG plots
  - Yeast discovery for single cell oil production from SG hydrolysates
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ARS National Program 213 Biorefineries

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AICHE, Boston  
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# A BILLION DRY TONS OF BIOMASS

HAS THE POTENTIAL TO SUSTAINABLY PRODUCE

**1.5 MILLION JOBS**  
and keep about  
**\$200 BILLION**  
dollars in the U.S.  
every year.

**80 BILLION**  
kWh of electricity  
to power  
**7 MILLION**  
households, and almost  
**1400 TRILLION BTUs**  
of thermal energy.

**50 BILLION**  
gallons of biofuels  
displacing almost  
**30%**  
of all transportation  
fuels.

**45 BILLION POUNDS**  
of biobased  
chemicals and bio-  
products, replacing  
a significant portion  
of the chemical  
market.

**550 MILLION TONS**  
of CO<sub>2</sub>e  
reductions  
every year.



## STEPS TO BUILDING THE BIOECONOMY

- 1 Accelerate research & technology development
- 2 Develop production, conversion and distribution infrastructure
- 3 Deploy technology
- 4 Create markets and delivery methods

### Projections based on:

- 2011 Billion Ton Study Report
- EIA 2015 AEO
- Various data sources

\*Estimates are based on a future usage of 1.3 billion dry tons



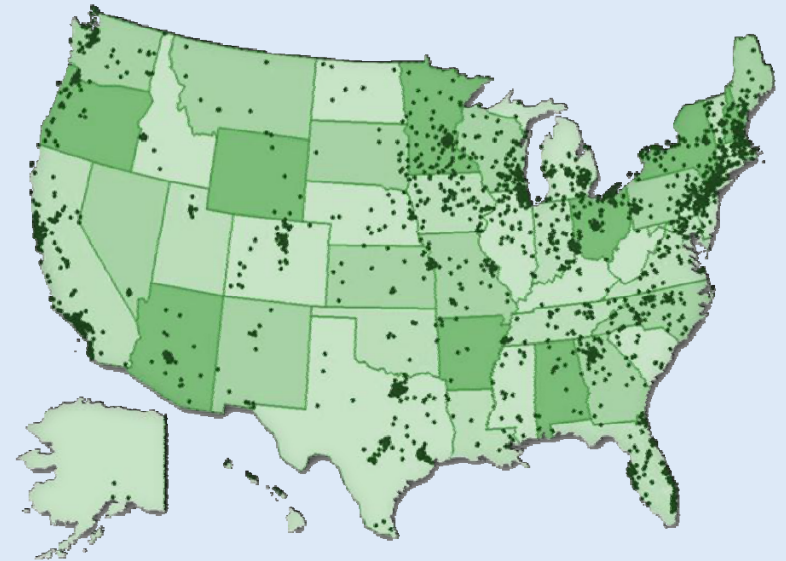


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**Commodity Credit Corporation**  
**BioPreferred Program**



## USDA Certified Biobased Label

- Quantification of product's new carbon measurement
- FP on label indicates Federal Procurement Preference
- 2,500 products certified/labeled (2015)





# ARS Biological Refining Technology Centers



**Eastern Regional Research Center  
Wyndmoor, PA**



**National Center for Agricultural  
Utilization Research, Peoria, IL**



**Southern Regional Research  
Center, New Orleans**



**Western Regional Research  
Center, Albany, CA**





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# Switchgrass for production on marginal farmland.



**Mike Casler**



**Rob Mitchell**

**Ken Vogel**



**CENUSA:** Agriculture and Food Research Initiative Competitive  
Grant No. 2011-68005-30411



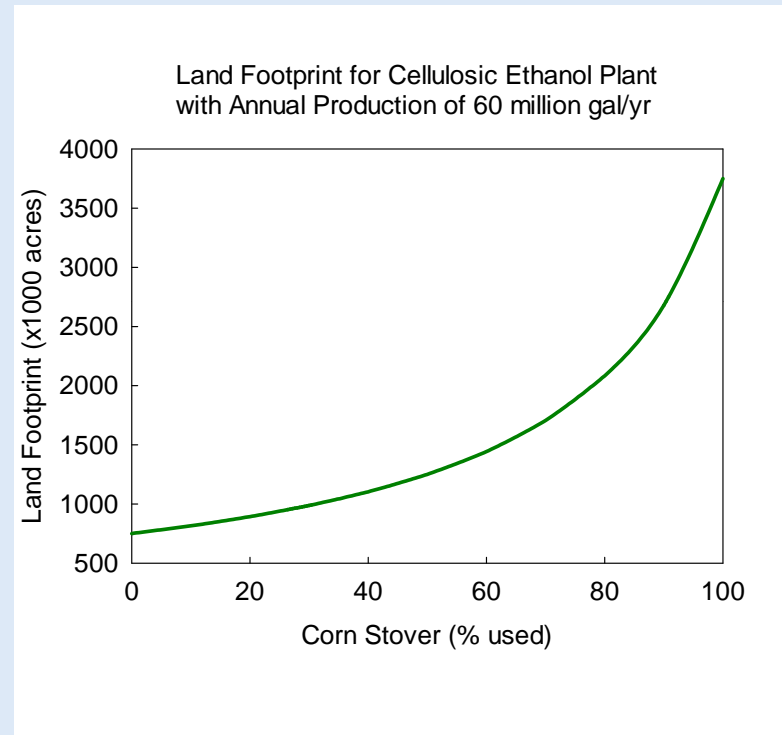
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# Why Switchgrass?



- Good Biomass Productivity
- Low Inputs
- Native grass
- Winter Adapted
- Established Management
- Genetic Diversity
- Molecular Knowledge

## Co-Feeding Switchgrass & Corn Stover



Estimates harvests of 10 ton/acre for SG & 2 ton/acre for corn stover with ethanol yields of 80 gal/ton.

*Switchgrass + corn stover allows for better scaling.*



## 'Liberty' Switchgrass: Biomass Yield

Cultivar	HZ 5a DEK, IL 42°N	HZ 4b ARL, WI 43°N	HZ 4a MSH, WI 45°N	HZ 3b SPN, WI 46°N	Mean
	Mg/ha	Mg/ha	Mg/ha	Mg/ha	Mg/ha
Summer	8.48	7.24	8.31	9.20	8.31
Kanlow	9.20	4.57	3.16	2.52	4.87
<b>Liberty</b>	<b>16.38</b>	<b>9.05</b>	<b>11.11</b>	<b>12.45</b>	<b>12.25</b>
P-value	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)
% Increase	78%	25%	34%	36%	38%

Vogel KP, Mitchell RB, Casler MD, Sarath G. Registration of Liberty's switchgrass.  
Journal of Plant Registrations. 2014;8(3):242-7.



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## Crop management and land-based ethanol yields

### Objectives

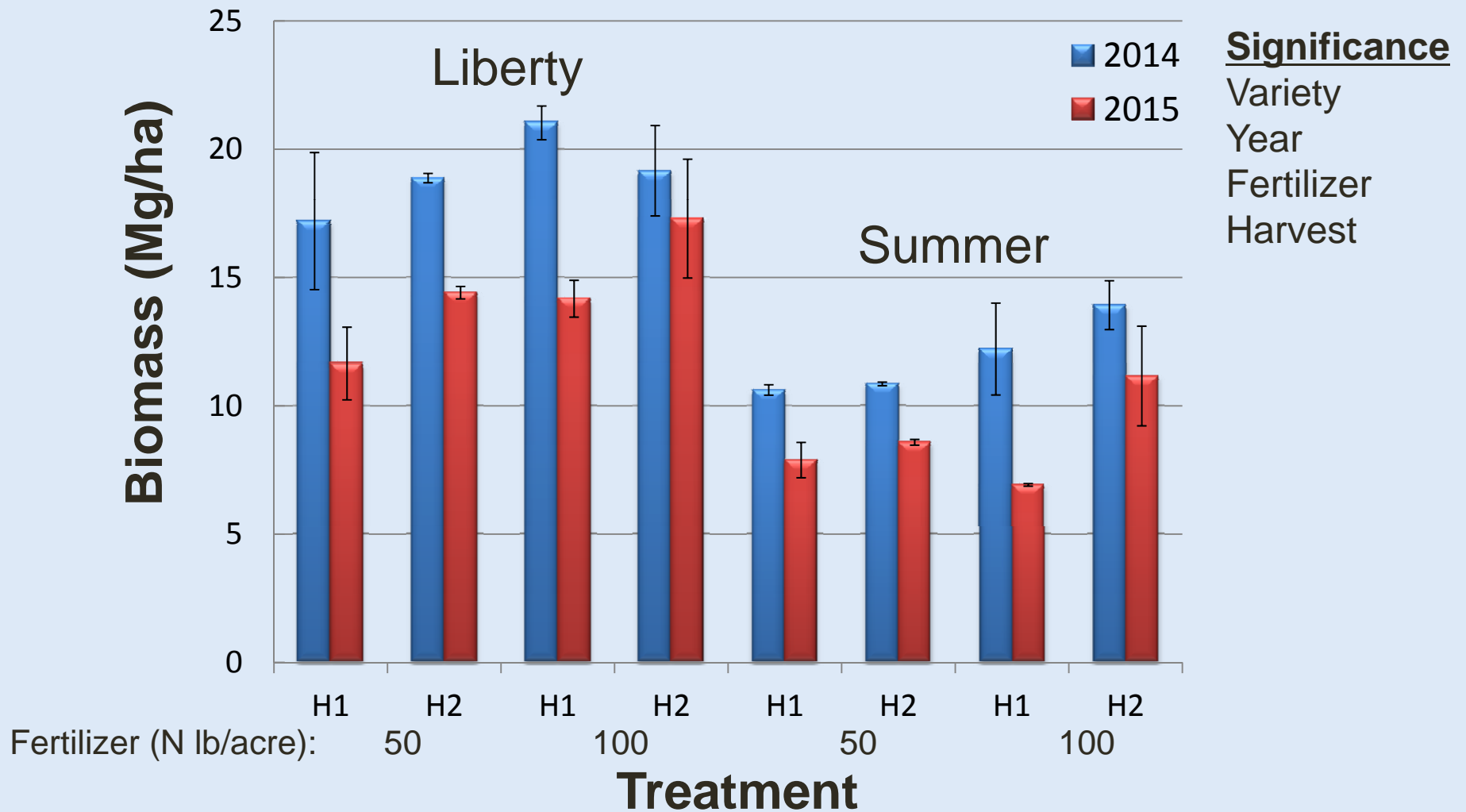
- Determine yield response of Summer & Kanlow versus Liberty
- Determine fertilizer application for 50 vs. 100 lb N/acre
- Determine harvest time for anthesis versus post-frost
- Responses: biomass, chemical composition, & enzymatic yield of sugars (e.g. ethanol)





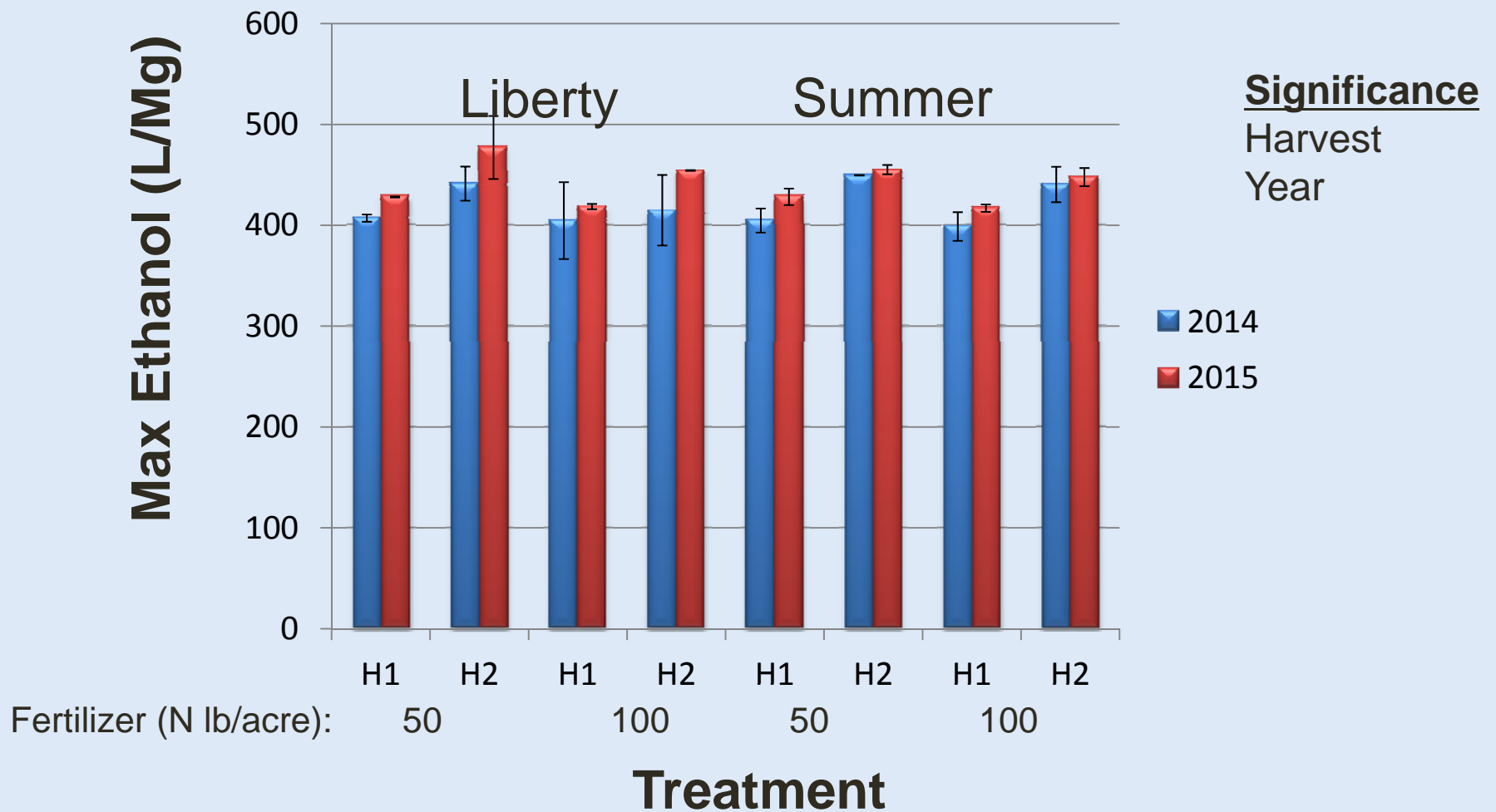


# Switchgrass Biomass Production





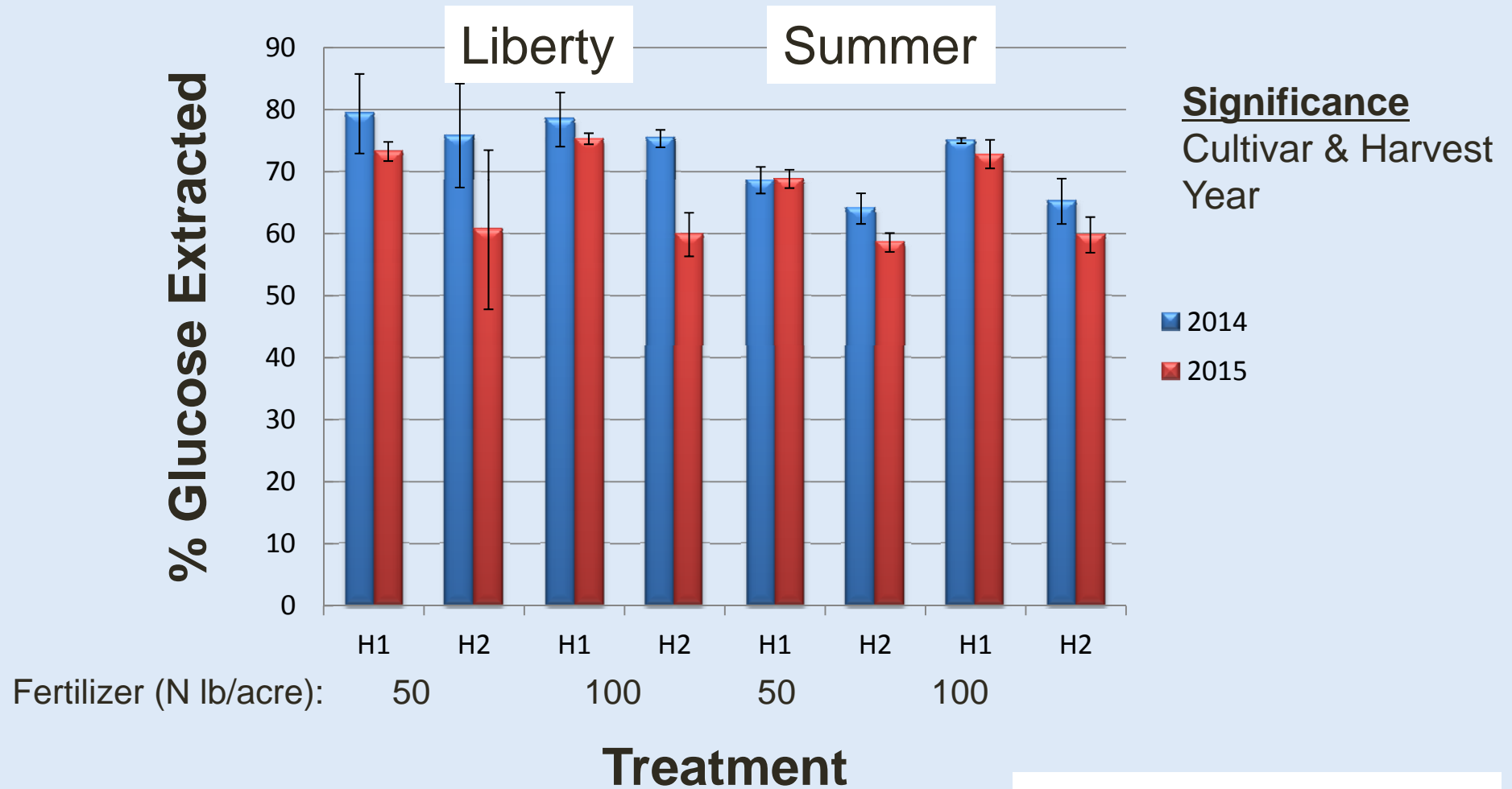
# SG Theoretical Ethanol Yield per Mg







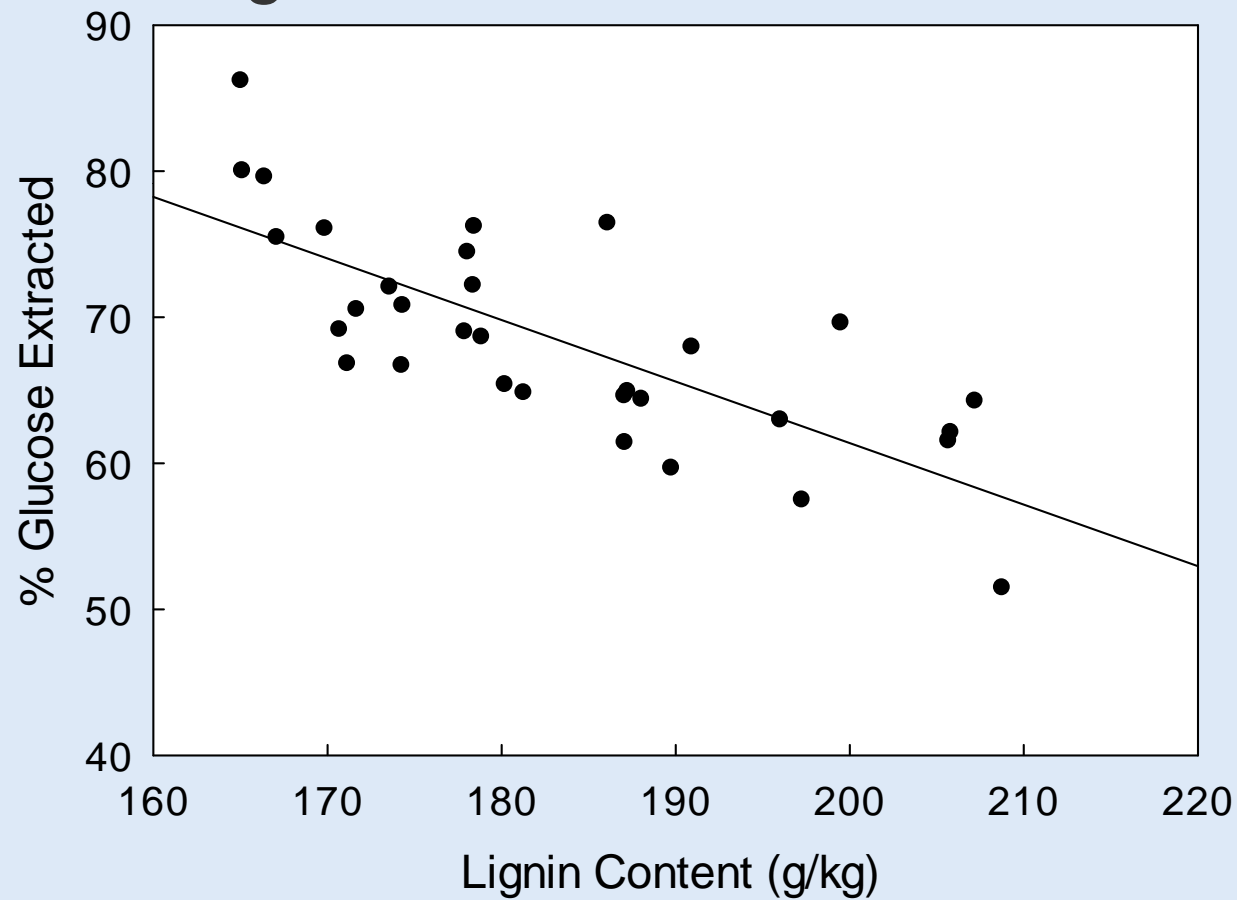
# Cellulase Treatment Efficiency



Note: Ammonia Pretreatment



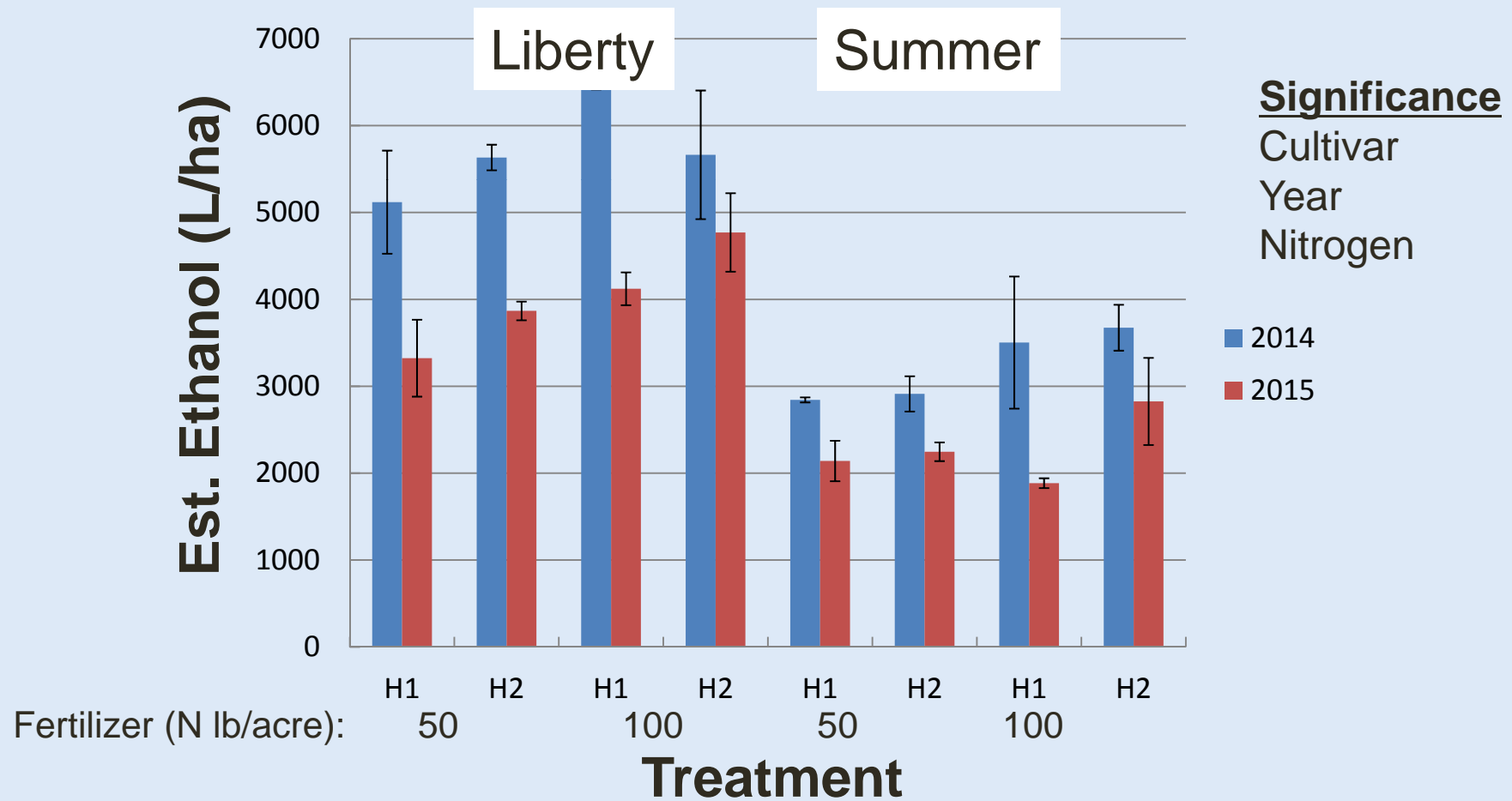
## Cellulase efficiency negatively correlated with lignin content







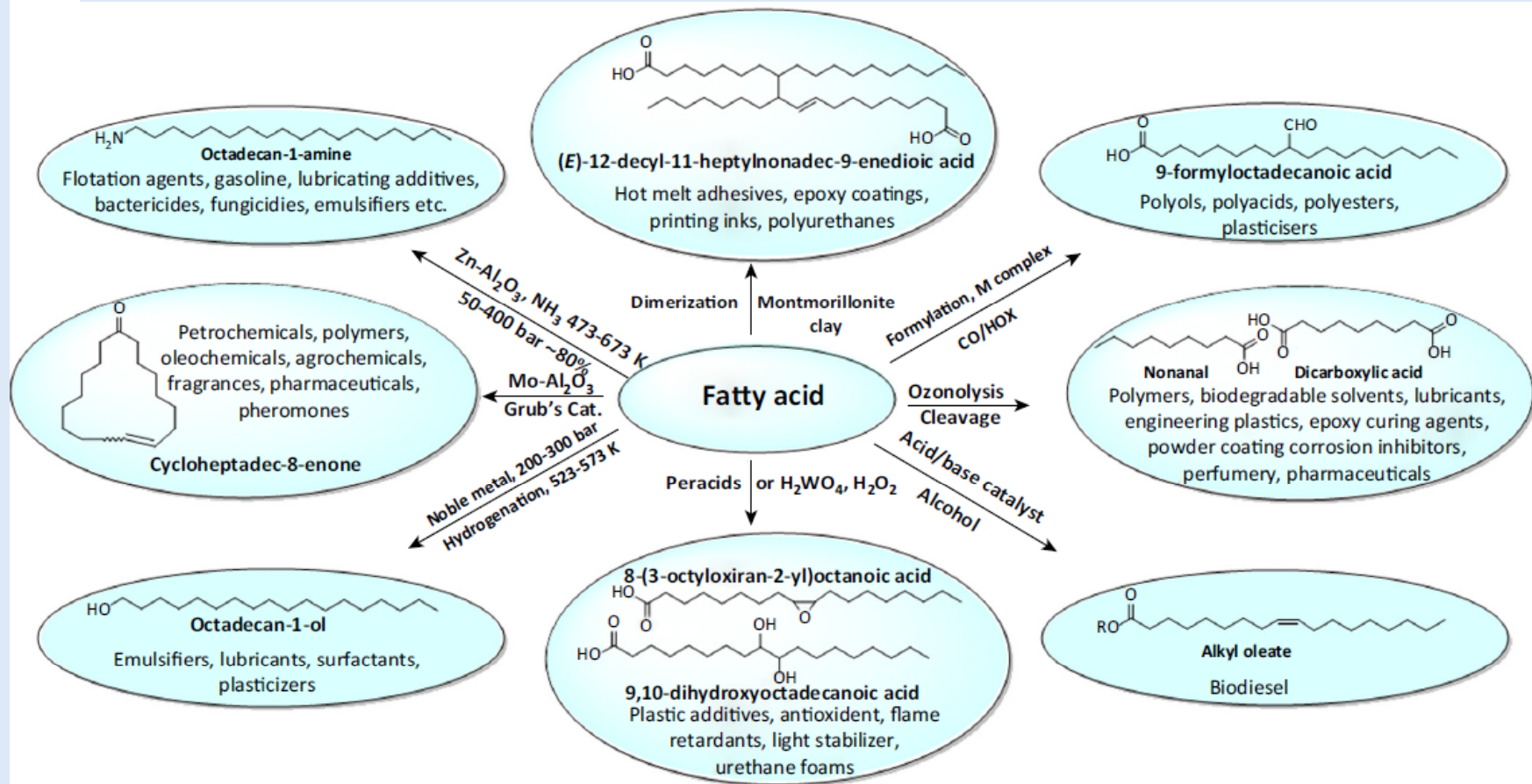
# Estimated Ethanol Land Productivity



Yield of corn ethanol = 200 bu/acre x 2.8 gal/bu = 560 gal/acre **5300 L/ha**



# Beyond Ethanol with Lipid Production







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# Lipid Producing Yeast

**Plan:** To screen *Lipomyces* and *Yarrowia* yeasts on dilute-acid pretreated switchgrass sugar hydrolysates

**Lipomyces:** better lipid producer & ARS culture collection has diverse collection.

**Yarrowia:** widely accepted commercial yeast, GRAS, & developed transformation system.

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## Advantage of oleaginous yeast

- ❖ Accumulate 20-70+% of their biomass as lipids
- ❖ In general, oleaginous yeast have faster growth, higher density growth, and allow lower pH conditions than microalgae
- ❖ Similar in fatty acid composition to seed oils



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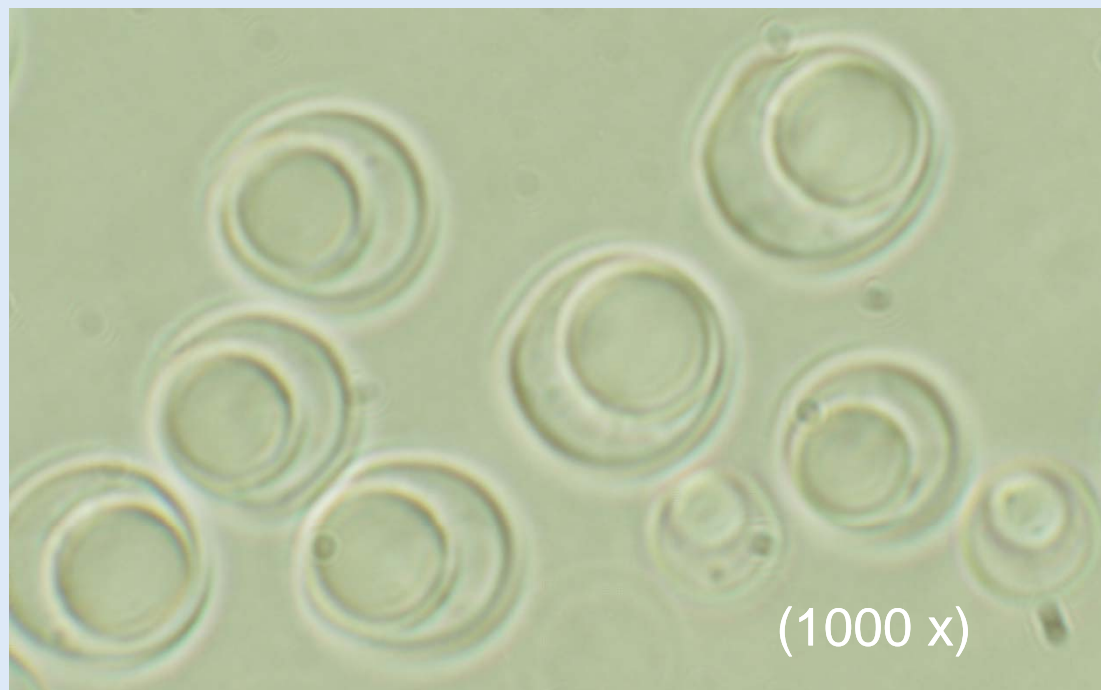
# *Lipomyces*



In C:N 60:1 dilute acid pretreated switch grass hydrolyzate



24 h



(1000 x)

120 h

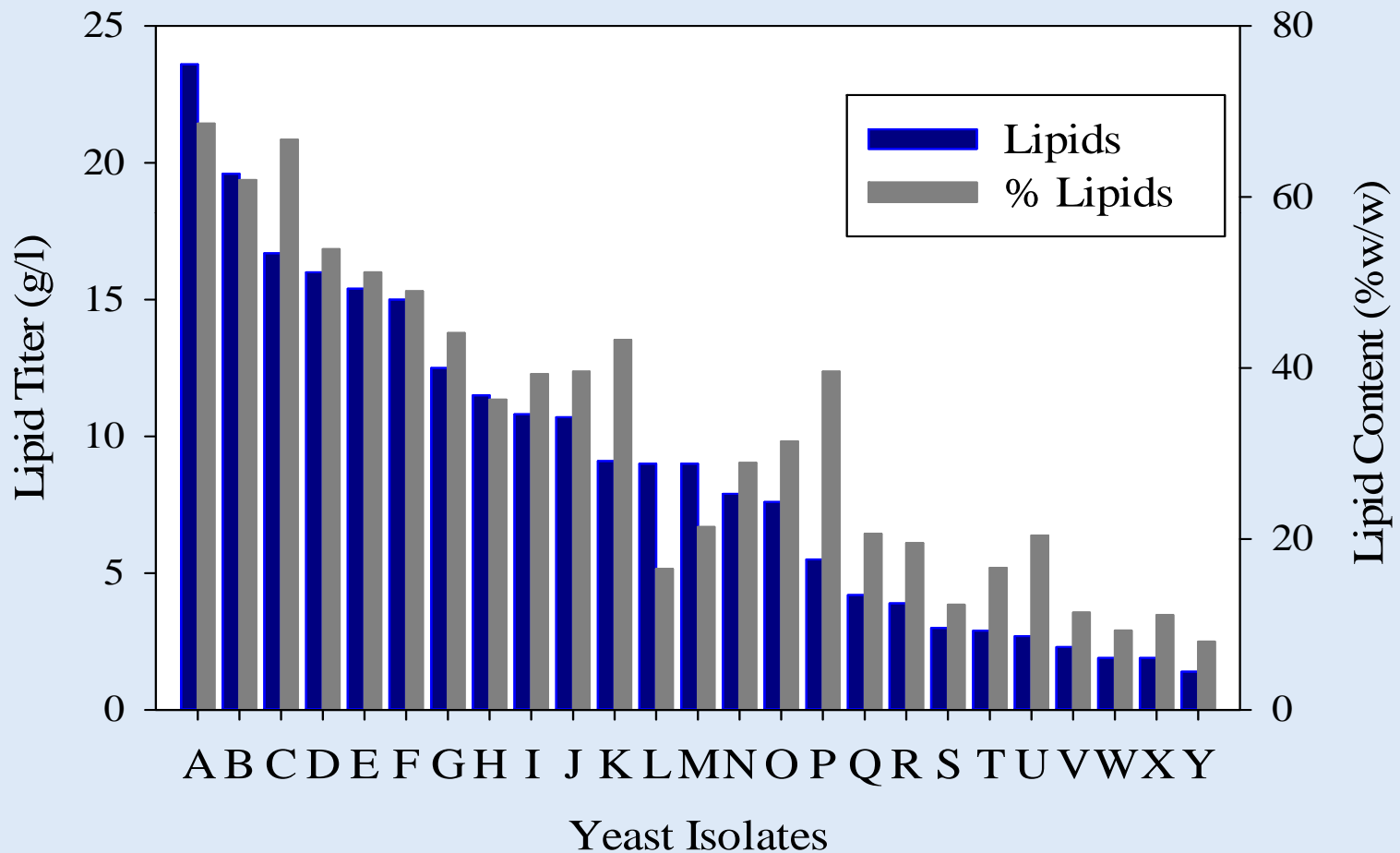


144h



## Lipomyces clade screening

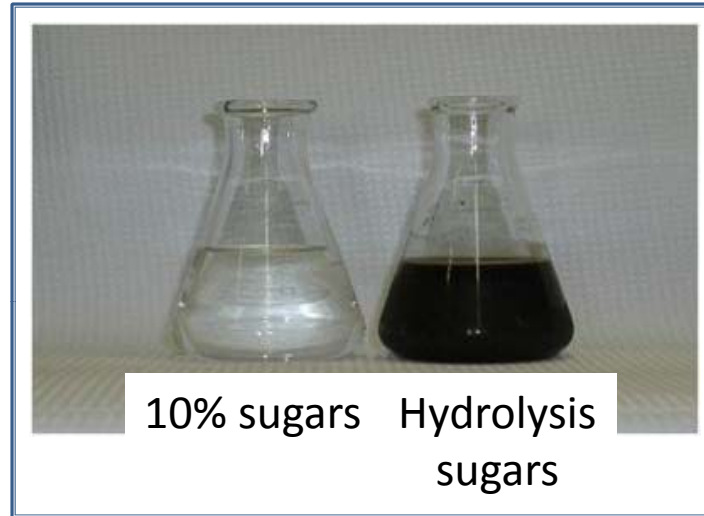
Screening Lipid Production on 100 g/l Lipid Glucose Production Medium



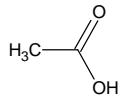
**Winners:** *L. tetrasporous*, *L. spencer-martin*, *L. lipofer*, & *Rhodospordium toruloides*



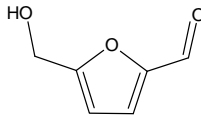
# Biomass hydrolysates are challenging to ferment because they contain inhibitors.



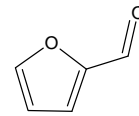
Inhibitors



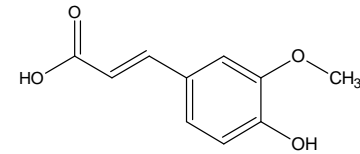
Acetic



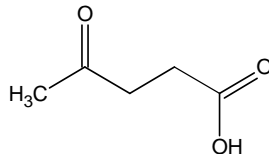
HMF



Furfural



Ferulic



Levulinic

Phenolics

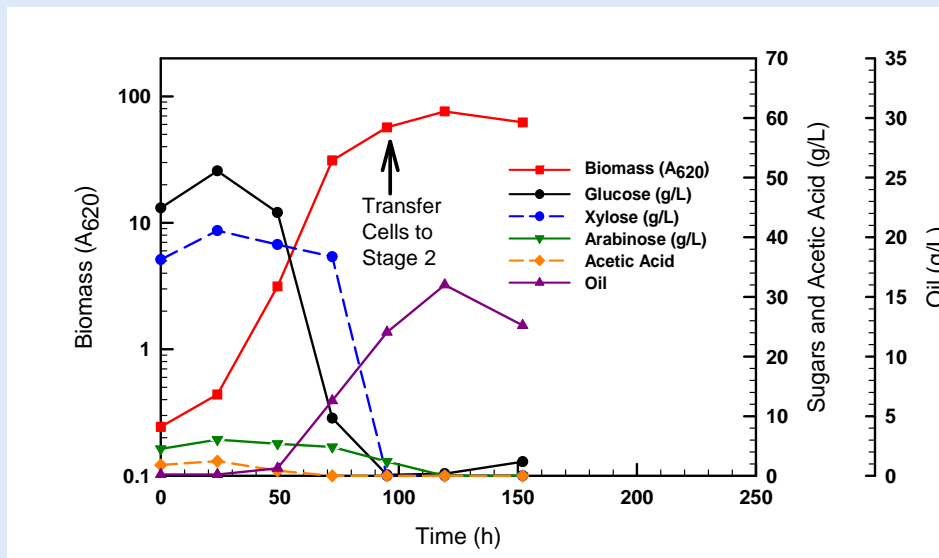


Formic

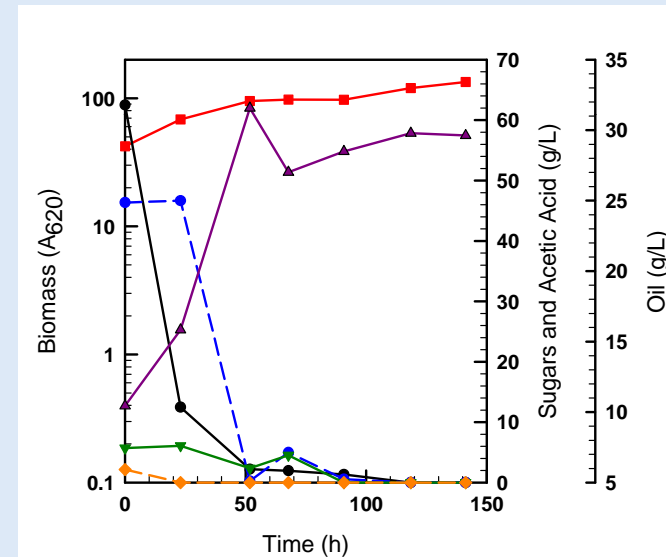
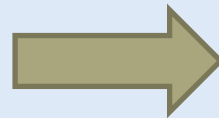
# Dilute-acid pretreated switchgrass

- Superior Strains Utilize Undetoxified Hydrolyzate
- Two Stage Process Optimizes High Lipid Titrers

*Lipomyces tetrasporus* Y-11562

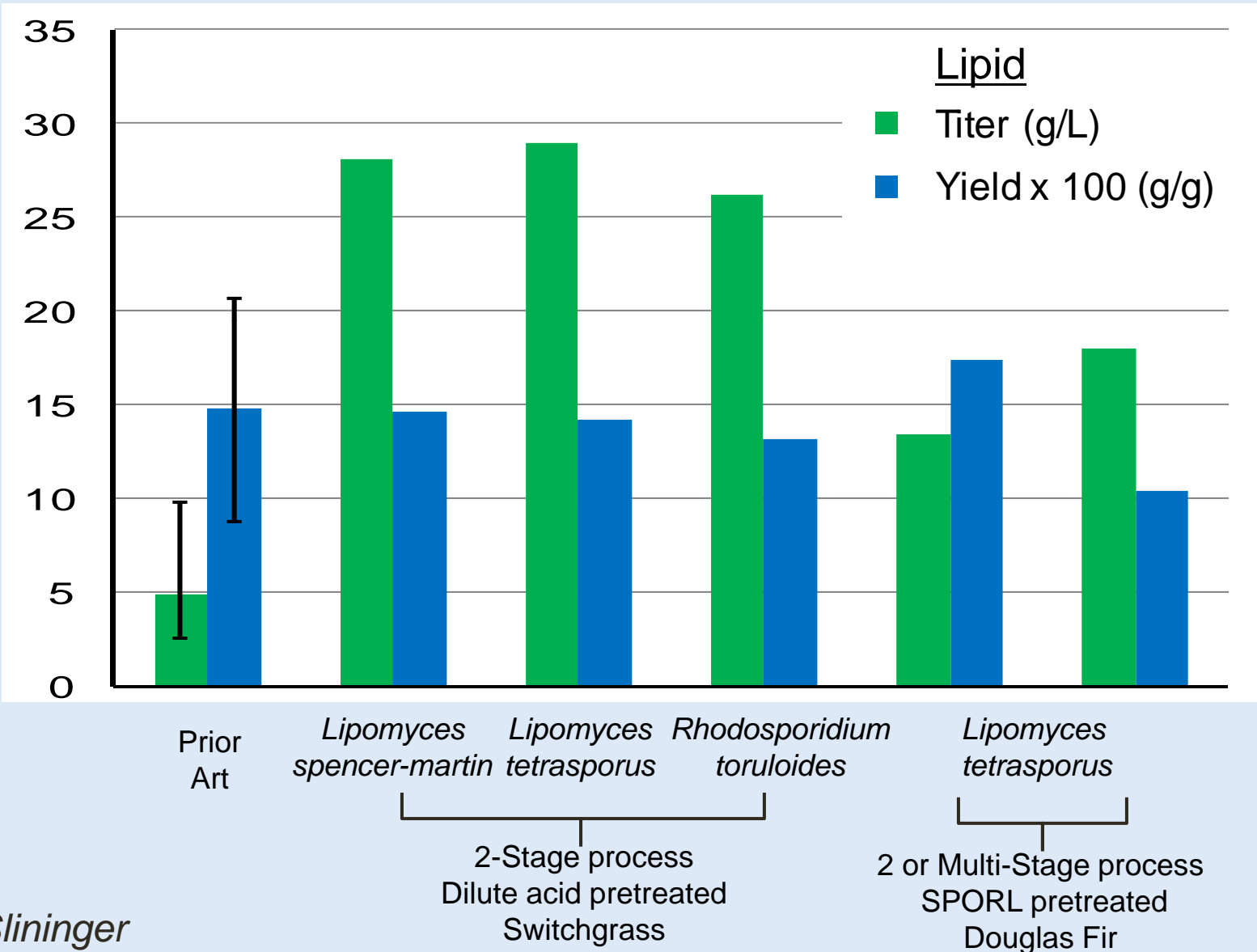


Stage 1 - Growth  
75% Switchgrass Hydrolyzate  
62:1 C:N



Stage 2 - Lipid Amplification  
100% Switchgrass Hydrolyzate  
600:1 C:N

## A 2- to 5-Fold Lipid Titer Improvement by Strain and Process Optimization



Pat Slininger





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# Summary



- Switchgrass cultivated on marginal land can compete with corn grain for ethanol production. Biomass productivity controlled overall land-based ethanol yield.
- Demonstrated lipid titers from switchgrass hydrolysate that are 2-5x higher than maximum previously reported for lignocellulose.
- Identified a lesser-known *Yarrowia* species that was superior to the control in terms of lipid content (49.7% of DW) and lipid titer (2.9-fold improvement). Demonstrated successful transformation of top performing strains (not shown).