



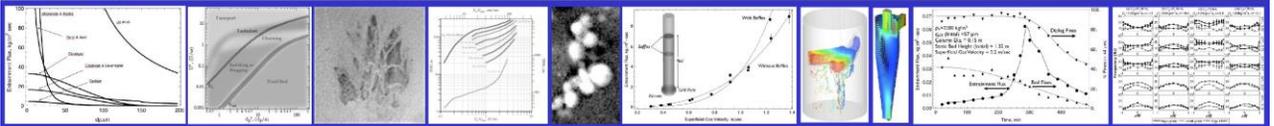
Review of Fluid-Particle Drag Experimental Validation

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Particulate Solid Research, Inc.

PSRI *Applying the Fundamentals*
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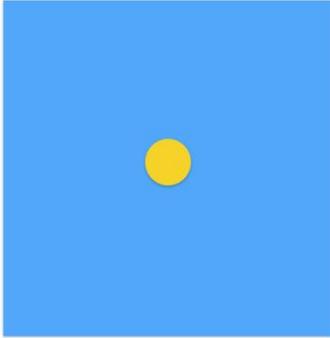
Outline

- Problem of interest
- Methods of approach
- Verification and Validations
- Summary

What's the question?
 How has it been answered?
 Are the answers any good?
 So what?

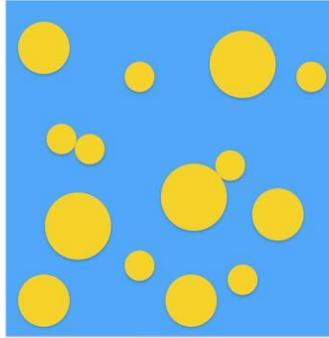
Spectrum of Interactions

Single Particle



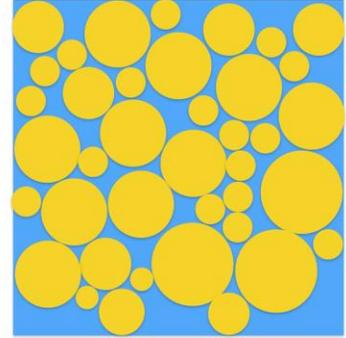
Drag Coefficient

Intermediate?



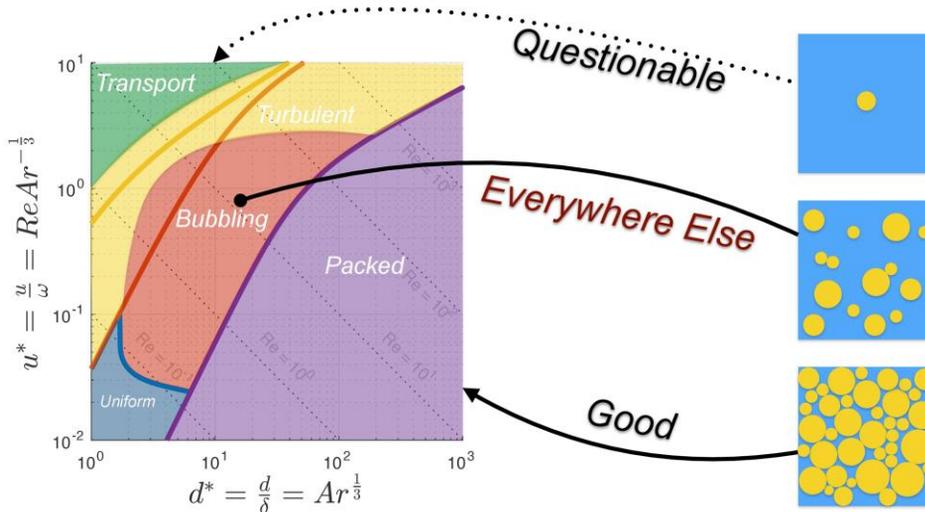
How to transition?

Packed Bed



Pressure Drop

Where Do We Care?



Analytical Single Particle Drag

Stokes/Creeping Flow

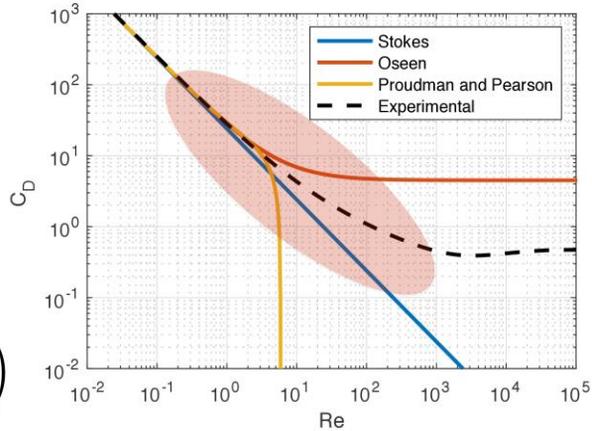
$$C_{\text{Stokes}} = \frac{24}{Re}$$

Perturbed

$$C_{\text{Oseen}} = \frac{24}{Re} \left(1 + \frac{3}{16} Re \right)$$

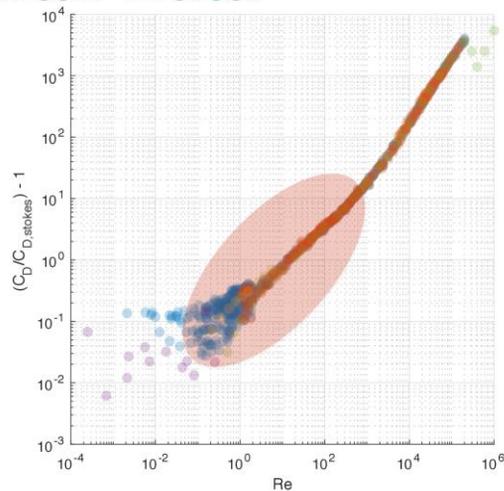
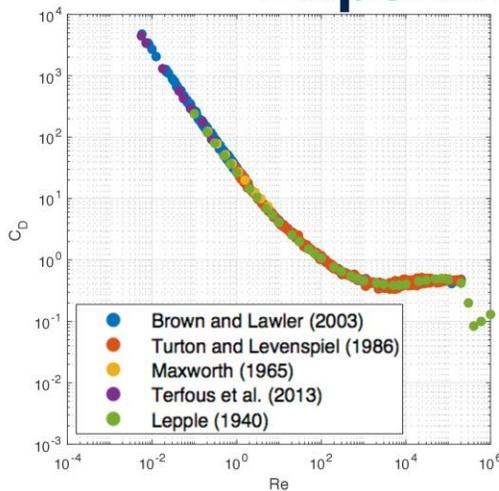
Perturbed²

$$C_{\text{P\&P}} = \frac{24}{Re} \left(1 + \frac{3}{16} Re - \frac{9}{160} Re^2 \ln Re \right)$$



Accurate only for $Re < 1$

Experimental Data



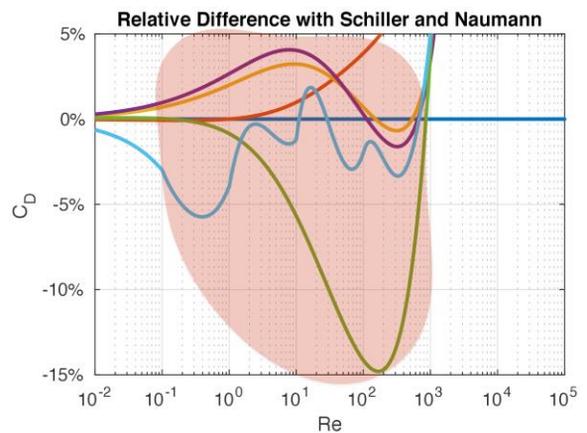
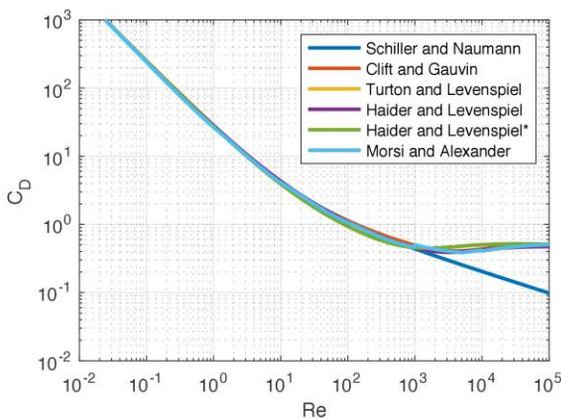
Lots of scatter for $Re < 10$

Experimental Correlations

$$C_D = \frac{24}{Re} (1 + ARe^B) + \frac{C}{1 + DRe^{-E}}$$

	A	B	C	D	E
Schiller and Naumann	0.1500	0.6870	0		
Clift and Gauvin	0.1500	0.6970	0.4200	42500.00	1.16
Turton and Levenspiel	0.1730	0.6570	0.4130	16300.00	1.09
Haider and Levenspiel	0.1806	0.6459	0.4251	6880.95	1
Haider and Levenspiel*	0.1402	0.6530	0.4610	2682.50	1

Experimental Correlations



Is single particle known?

Experimental Correlations

$$C_D = \frac{A}{Re} \frac{1 - \varepsilon}{\varepsilon^2} + \frac{B}{\varepsilon^2}$$

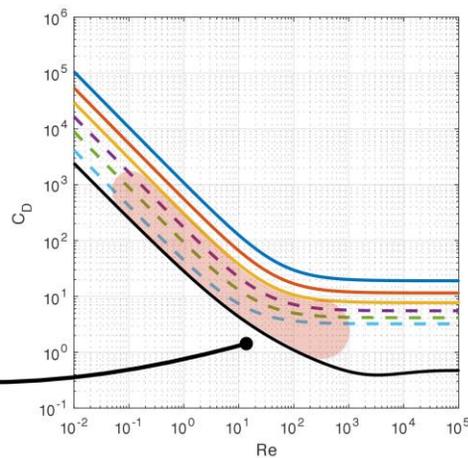
	A	B
Darcy	$1.33d^2\kappa^{-1}$	0
Carman-Kozeny	240	0
Ergun	200	2.33
MacDonald et al.	240	2.40
MacDonald et al.*	240	5.28

S.A. Morsi and A.J. Alexander, J. Fluid Mech., 55 (1972) 193

Typical Shape

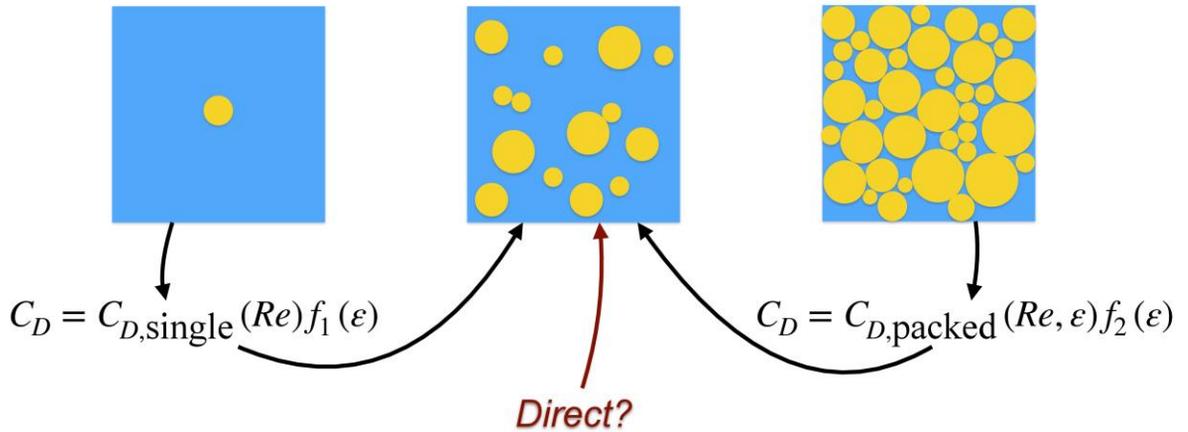
Ergun for $0.10 < \varepsilon < 0.44$

Haider and Levenspiel

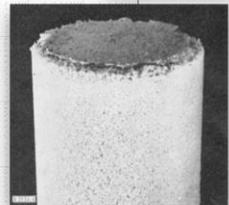
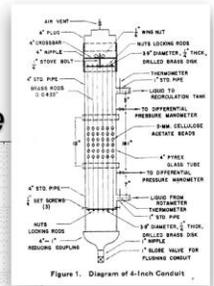
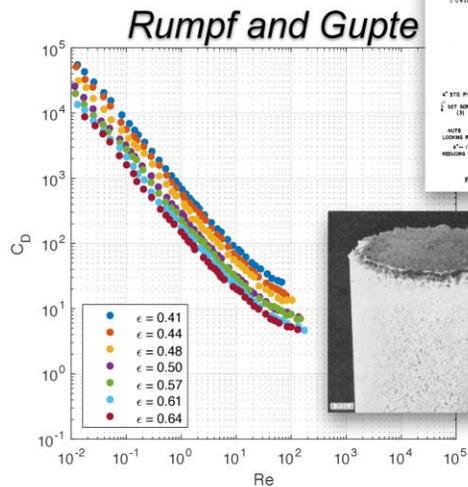
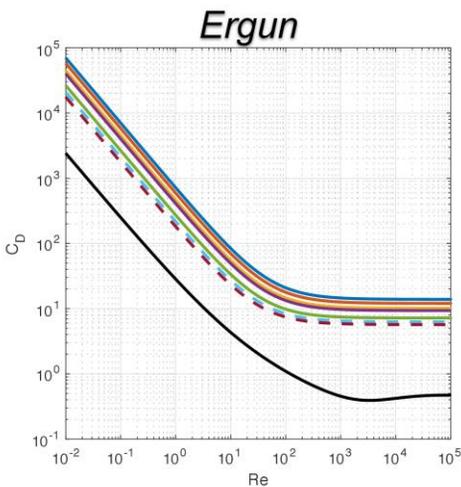


Meaningful only for $\varepsilon > 0.4$

What About the Middle?

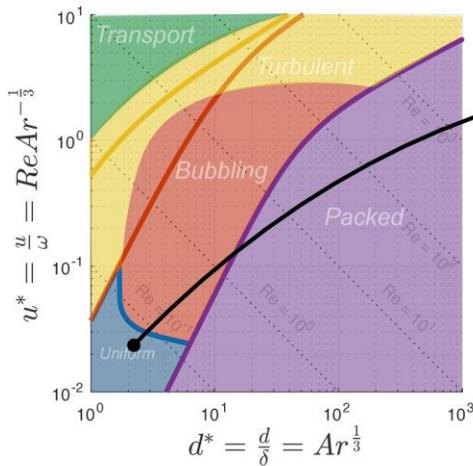


Fixed Array Experiments



Happel Epstein (1954)
Rumpf and Gupte (1971)

Bed Expansion Experiments



- Uniformly Fluidize

Only Here

Severe
Limitation

- Force Balance

$$F_D = F_g - F_b$$

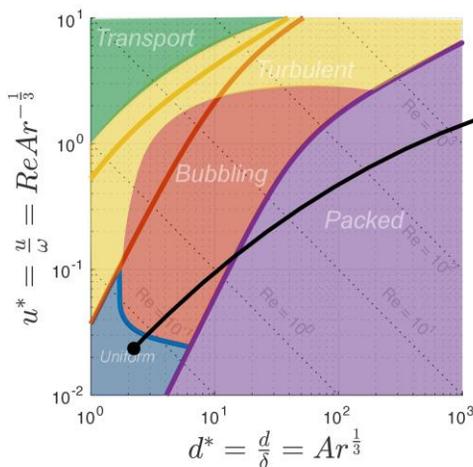
- Assume Voidage Multiplier

$$F_D = F_{D,\text{single}} f(\varepsilon) \quad \text{Must Assume } C_{D,\text{single}}$$

- Experimentally Determine

$$f(\varepsilon) = \frac{4}{3} \frac{Ar}{Re} C_{D,\text{single}}^{-1} \approx \varepsilon^{-n}$$

Hindered Settling Experiments



- Uniformly Fluidize

Only Here

Severe
Limitation

- $U = 0$ then watch surface drop

$$U_T = U_{\text{surface}}$$

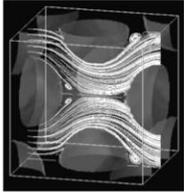
- Assume Voidage Multiplier

$$U_T = U_{T,\text{single}} f(\varepsilon) \quad \text{Must Assume } U_{T,\text{single}}$$

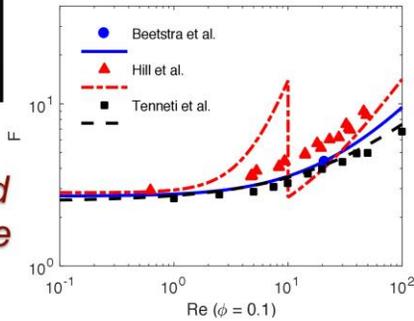
- Experimentally Determine

$$f(\varepsilon) = \frac{U_T}{U_{T,\text{single}}} \approx \varepsilon^{-n}$$

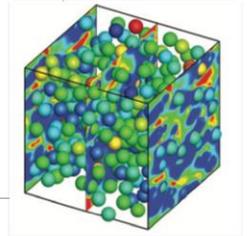
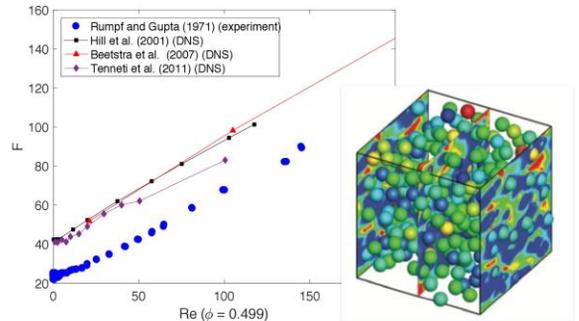
Direct Numerical Simulation



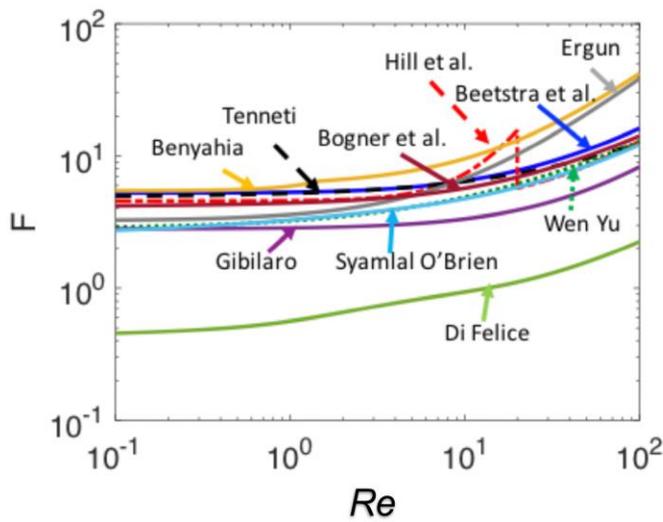
Very limited domain size



DNS over predicts experiments



Many Common Methods



Large variation

Summary

- Existing drag measurements are limited to:
 - Single particle (dilute)
 - Packed bed (dense)
 - Uniform fluidization
 - Contrived fixed arrays
- Interpolation requires single particle drag law assumption
- Heterogeneous drag prediction (filtering and EMMS) assumes a homogeneous model

*There is still space
for work here*

Acknowledgement

- PSRI Staff
 - Cory Jarvis
 - Bryan Harrison
 - Ryan Foy
- PSRI Membership
 - Clay Sutton
 - Benjamin Amblard
 - Raj Singh

Questions?